

Cross-contamination Ges Contamination *ti vta Dch* HVAC Ges DUST Control *mn* facility design *Kiv Ri ai x* / High Potent Ges Sensitizing molecule *wekó cW±mgn* Separate & Dedicated facility, Dedicated facility *ev* Campaign facility- *tz Drcv`b Kiv ntaq _vK* / *Jla Drcv`b Kiv x cWZôvbmgn* Separate & Dedicated facility, Dedicated facility *ev* Campaign facility- *mútkGKw mýúó avi Yv cWvb Ges Jla cKvmtbi KgRZ* *i* Uniform Practice- *Gi vbuqtE GZwI qK GKw MvWj vBb Avek`K* / *cWvZ MvWj vBb gvbmúbe Jla Drcv`b mrvqK nte* /

2/ Purpose:

- 2.1/ *vbi vc` I gvbmúbe Jla Drcv`b vbuDZ Kiv* /
- 2.2/ High potent, High risk pharmacological/toxicological character *wekó* product/molecule *Gi* Group *vfiEK Zvj Kv cWqb Kiv* /
- 2.3/ Cross-contamination or contamination *ti vta Kv hRi e`e`v vbuDZ Kiv* /
- 2.4/ *Jla Drcv`b vbtqmRZ Rbetj i`v`MZ vbi vcEv vbuDZ Kiv* /
- 2.5/ *cvi tetki vbi vcEv vbuDZ Kiv* / 4
- 2.6/ *Jla Drcv`b I gvbuqšy mpeavi gj`vq tbi tqtT cKvmtbi KgRZ* *i* *AvfbaAbkyj b vbuDZ Kiv* /

3/ Scope:

t`tki Jla Drcv`b Kiv x cWZôvbmgn Drcw`Z vevfbacKvi High Potent & High Risk *Jl amgn* *ni* cross-contamination/contamination *ti vta cWqvRbxq w`K-ubt`Rbv cWv tbi Rb`G* Guideline *cW hvr` nte* /

4/ Areas:

- K) B-Lactum Antibiotic (Penicillin, Cephalosporin): Penicillin / Cephalosporin *RvZxq c`mgn* *c`Kfvte* (Separate & Dedicated) *mpeavq Drcv`b Ki tZ nte* / Other B-Lactum (Penem, Carbacephems & Monobactam) *RvZxq c` Cephalosporin Gj vKvq K`v`úBbvfiEK Drcv`b Kiv hvte* /
- L) Hormone: Potent Hormone Separate & Dedicated *mpeavq Drcv`b Ki tZ nte* Ges Non-potent Hormone *K`v`úBbvfiEK* Shared Facility- *tz Drcv`b Kiv hvte* / Male Sex & Female Sex Hormone Dedicated *Gj vKvq* Self-contained *mpeavq Drcv`b Ki tZ nte* /
- M) Anti-cancer (Cytotoxic): a) Cytotoxic *RvZxq* Anti-cancer *c`mgn* Separate & Dedicated *mpeavq Drcv`b Ki tZ nte* / b) Non-cytotoxic Anti-cancer *c`mgn* *K`v`úBbvfiEK* Shared Facility- *tz Drcv`b Kiv hvte* /
- N) Vaccine: i) Human Vaccine: Live Vaccine (Separate & Dedicated) *mpeavq Drcv`b Ki tZ nte* / Dedicated *Gj vKvq* Bacteria Ges Virus *RvZxq* Killed Vaccine *K`v`úBbvfiEK* *Drcv`b Kiv hvte* /

ii) Animal & Poultry Vaccine: Animal & Poultry Live Vaccine $c_{uK} c_{uK}$ 'Separate & Dedicated' $m_{yavq} Drcv`b Ki\Z nte|$
Animal & Poultry $RvZiq$ Killed Vaccine Dedicated $Gj vKiq$
Self-contained $m_{yavq} Drcv`b Kiv hite|$

O) Steroid: Steroid $RvZiq c` K`v\Bbwf\EK$ Shared Facility- $\Z Drcv`b Kiv hite|$

P) Biosimilar Drug (Vaccine $e`ZiZ$): Critical $ev\qummgj vi WMM$ (Hazardous in nature) Separate & Dedicated $Drcv`b m_{yavq} Drcv`b Ki\Z nte|$ Non-critical $RvZiq c` K`v\Bbwf\EK$ Shared Facility- $\Z Drcv`b Kiv hite|$ Immunoglobulin-Antitoxin, Dedicated $Drcv`b m_{yavq} Drcv`b Ki\Z nte|$

Q) Blood products: Blood products Separate & Dedicated $Drcv`b m_{yavq} Drcv`b Ki\Z nte |$

R) External/Topical Liquids: Segregated Facility $\Z m_{yavq} c_{uK} tgwkb e`envi K\i Drcv`b Ki\Z nte|$

S) Radioactive Pharmaceuticals: Radioactive Pharmaceuticals Separate & Dedicated $Drcv`b m_{yavq} Drcv`b Ki\Z nte |$

T) Medical devices & Diagnostics: Medical devices & Diagnostics Separate & Dedicated $Drcv`b m_{yavq} Drcv`b Ki\Z nte |$

U) Medical Gases: Medical Gases Separate & Dedicated $Drcv`b m_{yavq} Drcv`b Ki\Z nte|$

V) Veterinary Drug: $th mKj F`vUwi bvi x JI\ai gvbe t`tn e`envi b\B Ges`i agv\ F`vUwi bvi x tM\Wi K\Bvgij \Oiv Drcv` Z JI amgn$ Dedicated $Drcv`b m_{yavq} Drcv`b Ki\Z nte|$

5/ **Test & Analysis:** Sensitizing Drug & Live Vaccine $mg\#ni cix\I\ me\kd Y Kv\h\ c_{uK} c_{uK} j`vte m_{yavq} Ki\Z nte|$

6/ **Definitions:**

a) **Contamination:**

The undesired introduction of impurities of a chemical or microbiological nature, or of foreign matter, into or onto a raw material, intermediate, or API during production, sampling, packaging or repackaging, storage or transport.

b) **Cross-contamination:**

Contamination of a starting material, intermediate product, or finished product with another starting material or product during production.

Cross-contamination can result from, e.g.

1. Poorly designed, operated or maintained air-handling systems and dust extraction systems
2. Inadequate procedures for, and movement of personnel, materials and equipment insufficiently cleaned equipment.

c) Campaign Production:

Campaign Production is defined as a manufacturing of a product in row with use of equipment with proper cleaning validation.

d) Containment/Isolation:

Isolation/Containment is defined as use of equipment and application of special Technology (PPE & Ventilation, Closed System Containment, CIP & WIP, HVAC and others).

The action of confining Biological, Sensitizing & Highly Potent drug substance or other entity within a defined space.

i) Primary containment:

A system of containment which prevents the escape of a Biological, Sensitizing & Highly Potent agent into the immediate working environment. It involves the use of closed containers or safety biological cabinets along with appropriate standard operating procedures.

ii) Secondary containment:

A system of containment which prevents the escape of a Biological, Sensitizing & Highly Potent agent into the external environment or into other working areas. It involves the use of rooms with specially designed air handling, the existence of airlocks and/or pass box for the exit of materials and appropriate standard operating procedures. In many cases it may add to the effectiveness of primary containment.

e) Dedicated Facility:

Dedicated Facility is defined as Facility within same building with no common access and with separate HVAC and having common Utilities and Waste treatment. It may be in the same floor or may be in different floor.

f) Separate Facility:

Separate facility is defined as totally dedicated and self-contained building which is isolated from other buildings in the site.

Separate facility must have:

- Separate HVAC System
- Purified Water and Water for Injection Loop Distribution System
- Separate Utilities
- Waste Treatment
- Change Room & Change Facilities and
- Also the Quality Control Laboratory may be separated based on the toxicity and sensitivity of the molecules.

g) Segregated Facility:

Segregated facility is defined as facility in same building but with dedication in a modular formation having common access with separate HVAC, common Utilities and Waste Treatment.

h) Self Containment Facility:

Self-Containment Facilities is defined as facility in the same building as another facility but Should be separated by a physical barrier and have separate entrance, staff facilities and air-handling systems.

i) Occupational Exposure Limit (OEL):

OEL is safe level of air borne exposure for an 8 hour workday, which does not impair health day after day at work (mg/m³).

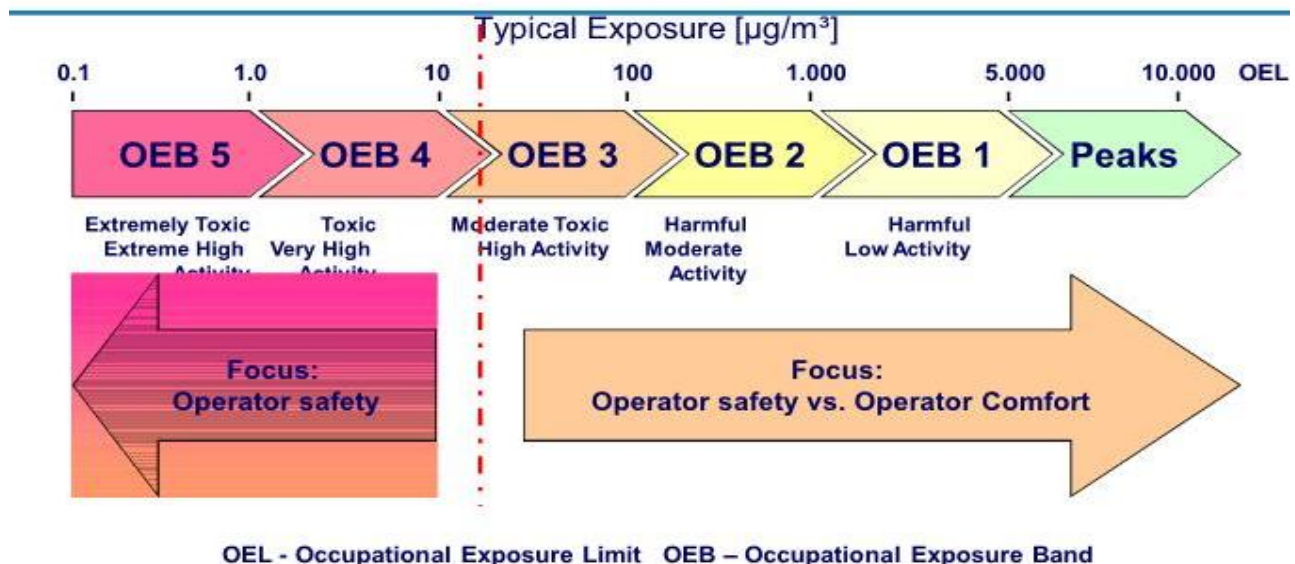
An **occupational exposure limit** is an upper limit on the acceptable [concentration](#) of a [hazardous substance](#) in [workplace air](#) for a particular material or class of materials. It is typically set by competent national authorities and enforced by [legislation](#) to protect [health](#). It can be a tool in [risk assessment](#) and in the management of activities involving handling of dangerous substances.^[1]

There are many dangerous substances for which there are no formal occupational exposure limits. In these cases, [control banding](#) strategies can be used to ensure safe handling. The "Hierarchy of OELs" provides a continuum of occupational exposure limit values that allow assessment of the risk of exposure in order to apply adequate controls.

ii) Occupational Exposure Band (OEB):

Occupational ExposureBand enables use of Hazard classification data to develop OEL ranges. Control banding is a process of assigning a compound to a hazard category that corresponds to a range of airborne concentrations – and the engineering controls, administrative controls, and personal protective equipment – needed to ensure safe handling. While the terminology used was different, the high potency of some pharmaceutical compounds required the use of alternatives to setting numerical occupational exposure limits (OELs), e.g., performance-based exposure control limits (PB-ECLs) or occupational exposure bands(OEBs).

CONTAINMENT PHILOSOPHY



j) Acceptable Daily Intake (ADI):

ADI is the amount of a drug or chemical residue to which person can be exposed daily for a lifetime without suffering a deleterious or injurious effect, on the basis of all of the facts known at the time.

References:

1. WHO GMP Guideline
2. PICs Guideline
3. ICH Guideline
4. NIOSH Guideline